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# BRASS & COPPER

SERVING THE INSDUSTRY SINCE

ALL ALLOYS AND TEMPERS AVAILABLE

COMPLETE
POLISHING
AND CUTTING
FACILITIES

CUSTOM SHAPES & SIZES AVAILABLE







# **ROUND BRASS TUBING**

		AP	PROXIMATE WE	EIGHT PER FOO	т		
O.D. INCHES			T = WALL T	HICKNESS		,	
A = SIZE	.014	.020	.025	.028	.032	.035	.040
1/8	.018	.024	.029	.031	.034	.036	
5/32	.023			.041	.046		
3/16	.028	.039	.047	.052	.058	.062	.068
1/4	.038	.053	.066	.072	.081	.087	.097
5/16	.048	.068	.083	.092	.104	.112	.126
3/8	.058	.082	.101	.112	.127	.138	.155
7/16	.069	.097	.119	.132	.150	.162	.184
1/2	.079	.111	.138	.153	.173	.188	.213
9/16		.125			.196	.213	.242
5/8	.099	.140	.174	.193	.220	.239	.271
11/16		.155		.214	.243		
3/4	.119	.169	.210	.234	.266	.290	.329
13/16		.183	.229	.254	.289		
7/8		.198	.246	.274	.312	.340	.386
15/16		.212	.263		.335		
1	.160	.227	.282	.315	.359	.391	.444
1-1/16			.300		.381	.416	
1-1/8		.256	.318		.404	.442	.502
1-3/16			.336		.428		
1-1/4		.285	.354	.396	.451	.492	.560
1-5/16					.473		
1-3/8		.314	.390		.497	.543	.618
1-1/2		.342	.427		.544	.594	.676
1-9/16					.567		
1-5/8			.463		.590		
1-3/4			.499		.636	.694	.791
1-7/8					.682		
2			.571	.638	.729	.796	.907



\*ALSO STOCKED IN A385

		АР	PROXIMATE WE	EIGHT PER FOO	т		
O.D. INCHES	700100 com		T = WALL T	HICKNESS	2.50		1
A = SIZE	.050	.062	.065	.080	.091	.125	.250
1/8							
5/32							
3/16	.079						
1/4	.116	.135	.139				
5/16	.152	.179	.186		.233		
3/8	.188	.225	.233	.276	.299	.362	
7/16	.224	.269	.280	.337			
1/2	.260	.314	.327	.393	.431	.543	
9/16	.296					.632	
5/8	.333	.404	.421	.510	.562	.723	
11/16		.448	.468			.813	
3/4	.405	.494	.515	.627	.694	.904*	
13/16		.538	.562	.685			
7/8	.477	.583	.609	.744	.826	1.09	
15/16		.628	.656			1.18	
1	.550	.673	.703		.957	1.27*	
1-1/16		.717	.750			1.36	
1-1/8	.622	.763	.797		1.09	1.45	
1-3/16						1.57	
1-1/4	.694	.853	.891	1.10		1.63*	
1-5/16			.938				
1-3/8	.767	.942	.985			1.81	
1-1/2	.839	1.03	1.08			1.99*	3.62*
1-9/16			1.13				
1-5/8	.911	1.13	1.17			2.17	3.98
1-3/4	.983	1.21	1.26			2.35	4.39
1-7/8		1.31	1.36			2.53	
2	1.13	1.39	1.46			2.71*	5.06*



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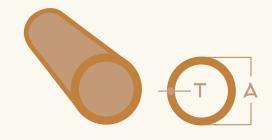
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# **BRASS TUBING**



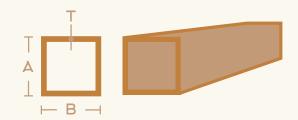


ASTM B-135

# ROUND BRASS TUBING

	APPROXIMATE WEIGHT PER FOOT								
O.D. INCHES			T = WALL T	HICKNESS	1	r			
A = SIZE	.032	.040	.050	.065	.125	.187	.250		
2-1/8			1.20	1.55					
2-1/4	.821	1.03	1.27	1.65	3.07		5.79		
2-3/8				1.74					
2-1/2	.914	1.14	1.42	1.83	3.44*		6.51*		
2-3/4				2.02	3.80				
2-7/8				2.12					
3	1.10	1.37	1.71	2.21	4.16*		7.96*		
3-1/4				2.40	4.52				
3-1/2	1.28			2.59	4.88		9.41		
3-5/8			2.03						
3-3/4				2.77	5.25				
4				2.96	5.61		10.85		
4-1/4				3.15	5.97				
4-1/2				3.34	6.33		12.30		
4-3/4			Î		6.69				
5					7.05		13.74		
5-1/8				3.81					
5-1/4					7.41				
5-1/2					7.77		15.19		
6					8.50				
6-1/8				4.56					
6-1/4					8.86				
7					9.95		19.53		
7-1/4					10.31		20.25		
7-1/2					10.67	15.83	20.98		
8					11.39				
8-1/4					11.75				
9-5/8						20.42			
10-1/4						21.78			
10-3/8						22.05			

\*ALSO STOCKED IN A385



ASTM B-135

# SQUARE BRASS TUBING

	APPROXIMATE WEIGHT PER FOOT									
SIZE = INCHES	T = WALL THICKNESS									
AXB	.025	.032	.040	.050	.062	.093	.100	.125		
1/4 x 1/4			.129							
3/8 x 3/8	.131	.165	.202	.248	.298					
1/2 x 1/2	.177	.224	.276	.340	.413	.586*				
5/8 x 5/8	2	.283	.350	.432	.527	.756*				
3/4 x 3/4	.270	.342	.424	.524	.642	.929*				
7/8 x 7/8		.414	.514	.636						
1 x 1	.362	.460	.572	.709	.870		1.36*	1.66*		
1-1/4 x 1-1/4		.577	.717	.890	1.10		1.73*			
1-1/2 x 1-1/2			.866	1.08	1.33		2.09*	2.59*		
1-3/4 x 1-3/4			1.02				2.46*			
2 x 2				1.45	1.79		2.84*	3.51*		
2-1/2 x 2-1/2					2.36			4.43*		
3 x 3					2.83			5.35*		

<sup>\*</sup>ALSO STOCKED IN A385



**ASTM B-135** 

# RECTANGULAR BRASS TUBING

	APPROXIMATE WEIGHT PER FOOT								
SIZE - INCHES	T = WALL THICKNESS								
AXB	.040	.050	.062	.083	.100	.125			
3/8 x 3/4	.313								
3/8 x 1	.387								
1/2 x 1		.524	.641		.989*				
1/2 x 1-1/4		.619							
1/2 x 1-1/2		.706	.867		1.35*				
1/2 x 2		.890	1.10		1.72*	Ü.			
5/8 x 1-1/4		.660							
3/4 x 1		.619							
3/4 x 1-1/2		.790	.981		1.54*				
3/4 x 2		.990	1.22		1.92*				
1 x 1-1/2			1.09		1.73*				
1 x 2	.866	1.08	1.33		2.09*	2.58*			
1 x 3						3.51*			
1-1/4 x 2					2.29*				
1-1/2 x 2			1.56			3.05*			
1-1/2 x 3			2.02			3.97*			
1-1/2 x 4						4.88*			
1-3/4 x 3						4.20*			
1-3/4 x 4						5.13*			
2 x 3						4.42*			
2 x 4						5.35*			

<sup>\*</sup>ALSO STOCKED IN A385 / A280

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# ORNAMENTAL TUBING



ASTM B-135

# ROUND ROPED TUBING

		APPROXIN	TATE WEIGHT	PER FOOT					
O.D. INCHES	T = WALL THICKNESS								
SIZE = A	.020	.022	.025	.028	.032	.040			
3/8	.082					.162			
1/2	.116	.128	.146			.232			
5/8	.145	.156	.182		.231				
3/4		.199	.231		.279				
7/8		.236	.258		.327				
1	.229	.254	.310	.322	.376				
1-1/8	.325			.355					
1-1/4			.396		.473				
1-1/2			.448		.571				
2					.765	.952			



ASTM B-135

# ROUND REEDED TUBING

		APPROXIM	ATE WEIGHT	PER FOOT					
O.D. INCHES	T = WALL THICKNESS								
SIZE = A	.020	.022	.025	.028	.032	.040			
3/8	.082					.162			
1/2	.116	.128	.146			.232			
5/8	.145	.156	.182						
3/4	.177	.199	.231		.279				
7/8	.207	.236	.258						
1	.229	.254	.310	15	.376	.487			
1-1/8	.325			.355					
1-1/4			.396			.634			
1-1/2			.448		.571	.717			
2			.599	į.	.765	.952			

THICKER WALLS AND SPECIAL O.D.'S AVAILABLE UPON REQUEST.



### **ROUND EMBOSSED**

O.D. INCHES	WT./FOOT		
SIZE = A	T = .040		
3/8*	.160		
1/2	.221		
5/8*	.281		
3/4	.342		
1	.464		
1-1/4	.560		

\*TOOLING AVAILABLE



### HALF ROUND

	WT. PER FOOT				
SIZE - INCHES	T = WALL 1	THICKNESS			
AxB	.040	.050			
1/2 x 1	.380				
3/4 x 1-1/2		.667			
1 x 2		.910			
1-1/2 x 3*		1.29			
2 x 4*		2.02			

\*TOOLING AVAILABLE



### QUARTER ROUND

	WEIGHT PER FOOT					
SIZE - INCHES	T = WALL THICKNESS					
A x B	.032	.040	.050			
5/8 x 5/8	.238	.283				
1 x 1	.390	.488				
1-1/2 x 1-1/2*		.750	.940			
2 x 2*			1.24			
3 x 3*	101 C		2.35			

\*TOOLING AVAILABLE















### TWISTED HEXAGONAL

SIZE	WEI	FOOT					
INCHES	T = WALL THICKNESS						
A	.020	.032	.040				
3/8*			.176				
1/2*	.122						
5/8*	.154						
3/4							
1	i	.395					
1-1/8							
1-1/4		.499					
1-1/2			.750				
2			1.15				

\*TOOLING AVAILABLE

HEXAGONAL

SIZE	WEIGHT PER FOOT						
INCHES	T = W	ALL THIC	KNESS				
Α	.020	.032	.040				
3/8*	.090		.176				
1/2*	.122		.243				
5/8*	.154		.309				
3/4*	.186		.376				
1	.250		.510				
1-1/8*	.282		.520				
1-1/4		.499	.616				
1-1/2			.750				
2			1.15				

\*TOOLING AVAILABLE

**HEXAGONAL EMBOSSED** 

SIZE - INCHES	WT./FOOT		
A	T = .040		
3/8*	.176		
1/2*	.243		
5/8*	.309		
3/4*	.376 .510		
1			
1-1/8*	.520		
1-1/4*	.616		
1-1/2*	.750		
2*	1.15		

\*TOOLING AVAILABLE









TWISTED OCTAGONAL

SIZE	WEIGHT PER FOOT					
INCHES	T = WALL THICKNESS					
A	.020	.032	.040	.045		
3/8*	.087		1.70			
1/2*	.118		.234			
5/8*						
3/4*	.179		.362			
1*	.241	.380	.491			
1-1/4*		.478	.594			
1-1/2*			.717			
2				1.08		

\*TOOLING AVAILABLE

OCTAGONAL

SIZE	WEIG	FOOT	
INCHES	T = W/	KNESS	
A	.020	.032	.040
3/8*	.087		.170
1/2*	.118		.234
5/8*	.148		.298
3/4*	.179		.362
1	.241	.380	.491
1-1/4*	.320		.594
1-1/2	.364		.717
2			1.08*

\*TOOLING AVAILABLE





### SQUARE EMBOSSED

SIZE - INCHES	T = .040	
A x B	WT./FOOT	
3/8 x 3/8*	.200	
1/2 x 1/2*	.280	
5/8 x 5/8*	.350	
3/4 x 3/4	.420	
1 x 1	.570	
1-1/4 x 1-1/4*	.740	
1-1/2 x 1-1/2*	.872	
2 x 2*	1.20	

\*TOOLING AVAILABLE



### SQUARE REEDED

SIZE - INCHES	T = .040
A x B	WT./FOOT
3/8 x 3/8*	.200
1/2 x 1/2*	.280
5/8 x 5/8*	.350
3/4 x 3/4*	.420
1 x 1	.570
1-1/4 x 1-1/4*	.740
1-1/2 x 1-1/2*	.872
2 x 2*	1.20

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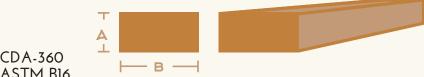
# **BRASS RODS**



CDA-360 **ASTM B16** 

# RECTANGULAR BRASS ROD

				APPROXIN	IATE WEIGHT	PER FOOT			
THICKNESS = A	WIDTH = B								
INCHES	1/4	3/8	1/2	5/8	3/4	7/8	1	1-1/4	1-1/2
1/16	.056	.086	.118	.147	.177	.206	.235	.287	.348
3/32	.086	.129	.173	.221	.260	0.00.00	.346	.432	.518
1/18	.115	.173	.230	.288	.345	.403	.461	.576	.691
3/16	.173	.265	.345	.432	.518	.604	.691	.863	1.04
1/4		.345	.461	.576	.691	.806	.921	1.15	1.38
5/16		.432	.576	.719	.865	1.00	1.15	1.44	1.73
3/8			.691	.863	1.04	1.21	1.38	1.73	2.07
1/2				1.15	1.38	1.61	1.84	2.30	2.76
5/8					1.73	2.02	2.31	2.88	3.46
3/4							2.76	3.46	4.14
1								4.61	5.55
1-1/4									6.91
1-1/2									
1-3/4									
2			Į,						



CDA-360 **ASTM B16** 

# RECTANGULAR BRASS ROD

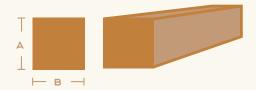
and the second	APPROXIMATE WEIGHT PER FOOT								
THICKNESS = A					WIDTH = B				
INCHES	1-3/4	2	2-1/4	2-1/2	3	3-1/2	4	5	6
1/16		.460		.577	.706		.942		-
3/32		.697			0 8				
1/8	.806	.921	1.04	1.15	1.38		1.84		
3/16	1.21	1.38		1.73	2.07		2.76		
1/4	1.61	1.84	2.07	2.31	2.76	3.22	3.68	4.61	5.52
5/16		2.35		2.88	3.45				
3/8	2.42	2.76	3.11	3.45	4.15	4.84	5.53	6.91	8.30
1/2	3.22	3.68	4.16	4.60	5.53	6.45	7.37	9.20	11.06
5/8	4.03	4.61	5.20	5.75	6.90		9.20		1
3/4	4.84	5.53	6.22	6.91	8.29		11.05	13.82	16.55
1	6.44	7.37		9.20	11.05	12.90	14.74	18.42	22.11
1-1/4		9.21		11.52	13.82		18.42		
1-1/2	9.67	11.05		13.82	16.58		22.10		
1-3/4		12.89			19.34				
2				18.42	22.10		29.48		-

OTHER SIZES AND LENGTHS AVAILABLE BY SPECIAL REQUEST









# ROUND ROD

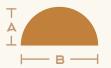
A = SIZE INCHES	WEIGHT PER FOOT	A = SIZE INCHES	WEIGHT PER FOOT
1/16	.011	1-1/8	3.66
3/32	.025	1-3/16	4.08
1/8	.045	1-1/4	4.52
5/32	.070	1-3/8	5.47
3/16	.101	1-1/2	6.51
7/32	.139	1-5/8	7.65
1/4	.181	1-3/4	8.87
5/16	.282	1-7/8	10.17
3/8	.407	2	11.57
7/16	.554	2-1/4	14.65
1/2	.724	2-3/8	16.32
5/8	1.13	2-1/2	18.08
3/4	1.63	2-3/4	21.88
13/16	1.91	3	26.04
7/8	2.22	3-1/4	30.60
15/16	2.54	3-1/2	35.44
1	2.89	3-3/4	40.00
1-1/16	3 27	4	46.30

CDA-360 **ASTM B16** 

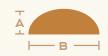
# SQUARE ROD

A SIZE	B INCHES	WEIGHT PER FOOT
1/8	1/8	.058
3/16	3/16	.130
1/4	1/4	.230
5/16	5/16	.360
3/8	3/8	.518
1/2	1/2	.921
5/8	5/8	1.44
3/4	3/4	2.07
7/8	7/8	2.82
1	1	3.69
1-1/8	1-1/8	4.66
1-1/4	1-1/4	5.76
1-3/8	1-3/8	6.97
1-1/2	1-1/2	8.29
1-3/4	1-3/4	11.28
2	2	14.74
2-1/2	2-1/2	23.03
3	3	33.16

CDA-360 **ASTM B16** 









# HALF-ROUND

A HEIGHT	B WIDTH	WEIGHT PER FOOT
3/32	3/16	.052
1/8	1/4	.090
3/16	3/8	.204
1/4	1/2	.362
5/16	5/8	.566
3/8	3/4	.815
1/2	1	1.45
3/4	1-1/2	3.25
1	2	5.79

CDA-360 **ASTM B16** 

# HALF-OVAL

A HEIGHT	B WIDTH	WEIGHT PER FOOT
3/32	3/8	.097
1/8	3/8	.136
1/8	1/2	.176
3/16	3/4	.378
1/4	1	.662
5/16	1-1/4	1.13
5/16	1-1/2	1.36
1/2	2	2.90

CDA-360 **ASTM B16** 

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POLISHING
AND CUTTING
FACILITIES

CUSTOM SHAPES & SIZES AVAILABLE

# BRASS SHEET & COIL

CDA 260 ASTM B36

# BRASS SHEET / PLATE THICKNESS





T - INCHES	WIDTH	LENGTH	LBS./SQ. FT.	LBS./SHEET
.016	24	96	.7096	11.35
.016	36	96		17.03
.020	24	96	.8915	14.26
.020	36	96		21.39*
.025	24	96	1.122	17.95
.025	36	96		26.92*
.032	24	96	1.419	22.70
.032	36	96		34.05*
.032	48	96		45.40**
.040	24	96	1.787	28.59
.040	36	96		42.88*
.040	48	96		57.19**
.050	24	96	2.253	36.05
.050	36	96		54.07*
.050	48	96		72.10**
.064	12	96	2.843	22.75
.064	24	96		45.49***
.064	36	96		68.23*
.064	48	96		90.98**
.072	36	96	3.193	76.63
.080	36	96	3.584	86.01
.080	48	96		114.69**
.090	12	96	4.023	32.19
.090	24	96		64.37***
.090	36	96		96.55
.090	48	96		128.74**

T - INCHES	WIDTH	LENGTH	LBS./SQ. FT.	LBS./SHEET
.102	36	96	4.520	108.48
.125	12	96	5.544	44.35
.125	24	96		88.70***
.125	36	96		133.05
.125	48	96		177.41**
3/16	24	96	8.316	132.20**
3/16	36	96		198.29***
3/16	48	96		266.11**
1/4	12	96	11.02	88.16**
1/4	24	96		176.32***
1/4	36	96		264.48***
1/4	48	96		352.64**
3/8	12	96	16.52	132.16**
3/8	24	96		264.32**
3/8	36	96		396.48**
1/2	12	96	22.02	176.16**
1/2	24	96		352.32**
1/2	36	96		528.48**
3/4	12	96	33.05	264.40**
3/4	24	96		528.80**
3/4	36	96		793.20**
1	12	96	44.00	352.00**
1	24	96		704.00**
1	36	96		1056.00**

- \* ALSO STOCKED IN SOFT TEMPER
- \*\* ALSO AVIALABLE IN MUNTZ METAL
- \*\*\* ALSO STOCKED IN ALLOY 353 LEADED ALLOYS

ALSO AVAILABLE IN ALLOY 102, 110, 220, 280, AND 353

# BRASS COIL

CDA 260 ASTM B36



T - INCHES	LBS./SQ. FT.	T - INCHES	LBS./SQ. FT.	T - INCHES	LBS./SQ. FT.
.010	.4435	.028	1.2419	.050	2.2176
.012	.5322	.032	1.4193	.062	2.7498
.016	.7096	.035	1.5523	.070	3.1046
.020	.8840	.040	1.7741	.080	3.5482
.025	1,1088	.045	1.9958	.090	3.9917

ALLOYS AVAILABLE: 122, 260, 268, 510, 706, 752





# ARCHITECTURAL BRONZE TUBING

CDA 385 / 280



	APPROX. WT./FT.			
O.D. INCHES	T = WALL 1	THICKNESS		
A = SIZE	.125	.250		
3/4	.904			
1	1.27			
1-1/4	1.63			
1-1/2	1.99	3.98		
1.90	2.07*			
2	2.71	5.06		
2-1/2	3.44	6.51		
3	4.16	7.96		

STOCKED IN 16 FOOT MILL LENGTHS
\*STOCKED IN .100 WALL

# RED BRASS PIPE

ALLOY 230





A = NOMINAL	STANDARD	SCHED	ULE 40	
PIPE SIZE	ACTUAL O.D.	ACTUAL I.D.	WALL=T	WT. PER FOOT
1/8	.405	.281	.062	.253
1/4	.540	.375	.082	.447
3/8	.675	.494	.090	.627
1/2	.840	.625	.107	.934
3/4	1.05	.822	.114	1.27
1	1.315	1.062	.126	1.78
1-1/4	1.66	1.368	.146	2.63
1-1/2	1.90	1.60	.150	3.13
2	2.375	2.062	.156	4.12
2-1/2	2.875	2.50	.187	5.99
3	3.50	3.06	.219	8.56
3-1/2	4.00	3.50	.250	11.20
4	4.50	4.00	.250	12.70

A = NOMINAL	EXTRA HEAVY	SCHED	ULE 80	1
PIPE SIZE	ACTUAL O.D.	ACTUAL I.D.	WALL=T	WT. PER FOOT
1/8	.405	.205	.100	.363
1/4	.540	.294	.123	.611
3/8	.675	.421	.127	.829
1/2	.840	.542	.149	1.23
3/4	1.05	.736	.157	1.67
1	1.315	.951	.182	2.46
1-1/4	1.66	1.272	.194	3.39
1-1/2	1.90	1.494	.203	4.10
2	2.375	1.933	.221	5.67
2-1/2	2.875	2.315	.280	8.66
3	3.50	2.892	.304	11.60
3-1/2	4.00	3.358	.321	14.10
4	4.50	3.818	.341	16.90

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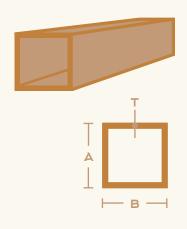
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# ARCHITECTURAL BRONZE TUBING

CDA 385 / 280

# SQUARE BRONZE TUBING



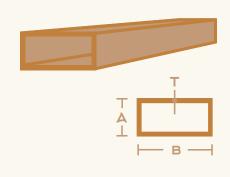
	APPROXIMATE WEIGHT PER FOOT				
SIZE - INCHES	T = WALL THICKNESS				
A x B	.093	.100	.125		
1/2 x 1/2	.586				
5/8 x 5/8	.756				
3/4 x 3/4	.929				
1 x 1		1.36	1.66		
1-1/4 x 1-1/4		1.73			
1-1/2 x 1-1/2		2.09	2.58		
1-3/4 x 1-3/4		2.46			
2 x 2		2.84	3.51		
2-1/2 x 2-1/2		3.48	4.43		
3 x 3			5.35		

STOCKED IN 16 FOOT MILL LENGTHS

OTHER SIZES AND LENGTH AVAILABLE BY SPECIAL REQUEST.

CDA 385 / 280

# RECTANGULAR BRONZE TUBING



	APPROX. WE	IGHT PER FOOT
SIZE - INCHES	T = WALL	THICKNESS
A x B	.100	.125
1/2 x 1	.989	
1/2 x 1-1/2	1.36	
1/2 x 2	1.72	
3/4 x 1-1/2	1.54	
1 x 1-1/2	1.73	
1 x 2	2.09	2.58
1 x 3		3.51
1-1/2 x 3		3.97
1-3/4 x 3		4.20
1-3/4 x 4		5.13
2 x 3		4.43
2 x 4		5.35

STOCKED IN 16 FOOT MILL LENGTHS

OTHER SIZES AND LENGTH AVAILABLE BY SPECIAL REQUEST.





# ARCHITECTURAL **BRONZE RODS**



## RECTANGULAR BRONZE ROD

A =				А	PPROXIMAT	E WEIGHT P	ER FOOT				
THICKNESS	B = WIDTH										
Α	1/2	5/8	3/4	1	1-1/4	1-1/2	2	2-1/2	3	4	6
1/8	.230	.288	.345	.461	.576	.691	.921	1.15	1.38	1.84	
3/16	.345*	.432*	.518*	.691	.863	1.04	1.38	1.73*	2.07*	2.76*	
1/4	.461	.576*	.691	.921	1.15	1.38	1.84	2.31	2.76	3.65	5.52
3/8	.691*	.863*	1.04*	1.38	1.73	2.07	2.76	3.45	5.48	5.53*	8.30*
1/2			1.38	1.84	2.30	2.76	3.68	4.60	5.48	7.37*	11.06*
3/4				2.76	3.46*	4.14	5.53	3.46*	8.29*	11.05*	16.55*
1					4.61*	5.55*	7.37	9.20*	11.05*	14.76*	22.11*

STOCKED IN 16 FOOT MILL LENGTHS

\*TOOLING AVAILABLE

CDA 385 ASTM 455

OTHER SIZES AND LENGTH AVAILABLE BY SPECIAL REQUEST.



# ROUND **BRONZE ROD**

SIZE - INCHES	WT./FT.
1/4	.181
3/8	.407
1/2	.724
5/8	1.13
3/4	1.63
1	2.89
1-1/4	4.52
1-1/2	6.51
2	11.57

CDA 385 ASTM 455

STOCKED IN 16 FOOT MILL LENGTHS

OTHER SIZES AND LENGTH AVAILABLE BY SPECIAL REQUEST.



# SQUARE **BRONZE ROD**

A x B	WT./FT.
1/4 x 1/4	.230
3/8 x 3/8	.518
1/2 x 1/2	.921
5/8 x 5/8	1.44
3/4 x 3/4	2.07
1 x 1	3.68
1-1/4 x 1-1/4	5.76
1-1/2 x 1-1/2	8.29
2 x 2	14.74

STOCKED IN 16 FOOT MILL LENGTHS

OTHER SIZES AND LENGTH AVAILABLE BY SPECIAL REQUEST.

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# CHANNEL AND TEES

# BRASS / BRONZE CHANNEL EQUAL LEGS

**ASTM 455** 

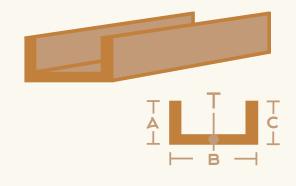


	APPROXIMATE WEIGHT PER FOOT					
SIZE - INCHES	T = WALL THICKNESS					
АхвхС	.040	.062	.062 .093			
1/4 x 1/4 x 1/4	.120					
3/8 x 3/8 x 3/8		.260				
1/2 x 1/2 x 1/2**		.300	.450			
5/8 x 5/8 x 5/8		1	.600			
3/4 x 3/4 x 3/4			.680	.900		
1 x 1 x 1			.930	1.25		
1-1/4 x 1-1/4 x 1-1/4				1.60		
1-1/2 x 1-1/2 x 1-1/2				1.94		
2 x 2 x 2				2.60		

\*\*ALSO STOCKED IN RADIUS BLACK
OTHER SIZES AND LENGTH AVAILABLE BY SPECIAL REQUEST.

# BRASS / BRONZE CHANNEL UNEQUAL LEGS

**ASTM 455** 



SIZE - INCHES		WT. PER FT.
A x B x C	.093	.125
3/8 x 3/4 x 3/8		.570
1/2 x 1 x 1/2		.840
1/2 x 1-1/4 x 1/2		.930
1/2 x 1-1/2 x 1/2		1.02
5/8 x 1-1/4 x 5/8		1.06
5/8 x 1-1/2 x 5/8		1.12
3/4 x 1/2 x 3/4	.626	
3/4 x 1 x 3/4		1.08
3/4 x 2 x 3/4		1.48
1 x 1-1/2 x 1		1.45
1 x 2 x 1		1.75
1 x 2-1/2 x 1		1.94
1-1/2 x 1 x 1-1/2		1.44

OTHER SIZES AND LENGTH AVAILABLE BY SPECIAL REQUEST.

# BRASS ASTM 455

### **BRASS AND BRONZE TEES**

APPROX. WT. PER FT.

T = WALL THICKNESS

A x B .125 .187

3/4 x 3/4 .640

1 x 1 .890

1-1/2 x 1-1/2 1.35 1.94

2 x 2 2.61

OTHER SIZES AND LENGTH AVAILABLE BY SPECIAL REQUEST.

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# ANGLES





# BRASS / BRONZE ANGLE EQUAL LEGS

	APPROXIMATE WEIGHT PER FOOT							
SIZE - INCHES	T = WALL THICKNESS							
A x B	.062	.093	.125	.187	.250			
1/4 x 1/4	.116	i i						
3/8 x 3/8	.165	.220	.300					
1/2 x 1/2	.231	.310	.420					
5/8 x 5/8	.286	.360	.520					
3/4 x 3/4	.352	.480	.640					
1 x 1	.484	.690	.890	1.36	1.60			
1-1/4 x 1-1/4	.550	.820	1.09	1.60	2.05			
1-1/2 x 1-1/2			1.35	1.92	2.52			
2 x 2			1.79	2.61	3.37			
2-1/2 x 2-1/2			2.17		4.35			
3 x 3			2.63		5.25			

OTHER SIZES AND LENGTH AVAILABLE BY SPECIAL REQUEST.



# BRASS / BRONZE ANGLE UNEQUAL LEGS

	APPROX. WT./FT.  T = WALL THICKNESS			
SIZE - INCHES				
A x B	.062	.125		
3/8 x 3/4		.450		
1/2 x 3/4		.520		
1/2 x 1	.326	.650		
1/2 x 1-1/2		.840		
1/2 x 2		1.09		
3/4 x 1		.750		
3/4 x 1-1/4		.880		
3/4 x 1-1/2		.970		
1 x 1-1/2		1.10		
1 x 2		1.33		
2 x 3		2.20		

OTHER SIZES AND LENGTH AVAILABLE BY SPECIAL REQUEST.

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ALL ALLOYS AND TEMPERS AVAILABLE

COMPLETEPOLISHING  $\overline{AND}$   $\overline{CUTTING}$ **FACILITIES** 

CUSTOMSHAPES & SIZES AVAILABLE

# HANDRAIL MOLDING AND TUBING

### HAND RAIL MOLDING

THESE HANDRAIL EXTRUSION MOULDINGS ARE AVILABLE IN CDA 385 ARCHITECTURAL BRONZE, AVAILABLE IN MILL FINISH, SATIN FINISH, OR MIRROR POLISH.

\*OTHER CONFIGURATIONS AVAILABLE BY SPECIAL ORDER.







### HOLLOW

A	В	WEIGHT PER FOOT
1-5/8	1-1/16	1.28
1-15/16	1-5/16	1.83
2-1/4	1-9/16	2.10

A	В	С	WEIGHT PER FOOT		
1-5/8	1-1/16	5/8	1.84		
1-15/16	1-5/16	1-1/16	2.56		
2-1/4	1-9/16	1-5/16	3.12		

**ASTM 455** 

### GLASS RAILING SYSTEM

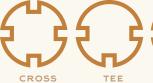
THE GLASS RAILING SYSTEM IS DESIGNED FOR USE ON HANDRAILS, SNEEZE GUARDS, AREA DIVIDERS, MIRRORS AND SIGNS.











CHANNEL

90 CORNER

# BRASS/BRONZE HANDRAIL TUBING

CHANNEL

THE BRASS/GLASS HANDRAIL TUBING IS A NEW SYSTEM FOR USE WITH EITHER 1/8", 1/4", OR 1/2" TEMPERED GLASS PANELS. AVAILABLE IN MILL FINISH, SATIN FINISH, OR MIRROR POLISHED. SPECIAL SIZES AND SHAPES AVAILABLE BY SPECIAL REQUEST.

### ASTM BI35



A OUTSIDE DIAMETER INCHES	B CHANNEL INSIDE WIDTH INCHES	C CHANNEL DEPTH INCHES	T OVERALL WALL THICKNESS	WEIGHT PER FOOT
1.90	3/4	1-1/4	.100	2.70
2*	5/16	1/2	.050	1.21
2	3/4	1	.065	2.10
2-1/2	3/4	1-1/4	.065	2.26
2-1/2	3/4	1-1/4	.080	3.17
3**	3/4	1-1/4	.080	3.29
3-1/2**	3/4	1-1/4	.087	4.33

\*ALSO STOCKED IN 45/135 DOUBLE SLOT, 90 DOUBLE SLOT, 180 DOUBLE SLOT, TRIPLE SLOT, AND QUAD SLOT.

\*\*TOOLING AVAILABLE FOR .125 WALL OR .187 WALL







# COPPER ALLOY DATA

THIS CHART DEPICTS THE STANDARD DESIGNATIONS FOR COPPER ALLOYS. IT IS ADVISABLE TO KEEP THIS TABLE ON FILE FOR FUTURE NEEDS.

CDA ALLOY No.	TRADE NAME	COPPER %	ZINC %	LEAD %	IRON %	NICKEL %	TIN %	MANGANESE%	OTHER
101	OXYGEN FREE COPPER	99.99							.0003P(.0010 TE)
102	OXYGEN FREE COPPER	99.95							
110	COPPER ETP	99.90							
122	COPPER DHP	99.90				.015040			.015040P
220	COMMERCIAL BRONZE	89.0-91.0	REM.	0.05	0.05				
230	RED BRASS	84.0-86.0	REM.	0.05	0.05				
240	LOW BRASS	78.5-81.5	REM.	0.05	0.05				
260	CARTRIDGE BRASS	68.5-71.5	REM.	0.07	0.05				
270	YELLOW BRASS	63.0-68.5	REM.	0.10	0.07				
272	YELLOW BRASS	62.0-65.0	REM.	0.07	0.07				
274	YELLOW BRASS	61.0-64.0	REM.	0.10	0.05				
280	MUNTZ METAL	59.0-63.0	REM.	0.30	0.07				
330	LOW LEADED BRASS	65.0-68.0	REM.	.2570	0.07				
332	HIGH LEADED BRASS	65.0-68.0	REM.	1.5-2.5	0.07				
335	LOW LEADED BRASS	62.0-65.0	REM.	.2570	0.15				
353	ENGRAVERS BRASS	60.0-63.0	REM.	1.5-2.5	0.15				
356	EXTRA HIGH LEADED	60.0-63.0	REM.	2.0-3.0	0.15				
360	FREE-CUTTING BRASS	60.0-63.0	REM.	2.5-3.7	0.35				
365	LEADED MUNTZ METAL	58.0-61.0	REM.	2.570	0.15		.25		
377	FORGING BRASS	58.0-61.0	REM.	1.5-2.5	0.30				
380	ARCHITECTURAL BRONZE	55.0-60.0	REM.	1.5-2.5	0.35		0.30		.50AL
385	ARCHITECTURAL BRONZE	55.0-59.0	REM.	2.5-3.5	0.35		N. Carrier		
443	ADMIRALTY BRASS	70.0-73.0	REM.	0.07	0.06		.80-1.20		.0206AS
464	NAVAL BRASS	59.0-62.0	REM.	0.20	0.10		.50-1.00		
706	COPPER NICKEL	REM	1.00	0.05	1.0-1.8	9.00-11.00			1.00
715	COPPER NICKEL	REM.	1.00	0.05	.40-1.0	29.0-33.00			1.00
740	NICKEL SILVER	69.0-73.5	REM.	0.10	0.25	9.00-11.00			0.50
752	NICKEL SILVER	63.5-66.5	REM.	0.05	0.25	16.5-19.5			0.50

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